

Purchase Order Receipt Listing

Wednesday, February 22, 2017 10:33:02 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO35183	Receipt Dates from 2/22/2017 to 2/22/2017	All Line Item Types
PO Item ID/CL	415		

All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

[illegible]



DELIVERY - USINE

CO00014184

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CLI0001056

Date

2017/02/03

Delivery date

2017/02/03 10

Your order N°

PO35183

Processed by

Eric Kaehlert

Salesman

OUELLETTE VALLEYFIELD

Carrier

Credit Terme

NET 30

Page

1

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Coffie Drape

Instruction F-M

Product Description

1 ALU SHEET .040 (18G) 5052-H32 (4 X 8)

FEAL-040485052

3124

AC00002959 - *RY * - 02/07/2017

1 X 4' X 8'

HT# 14366-25-1

170227

NOTE: ** CERTIFICATES WITH SHIPMENT **

Product Description	Weight	Qty	U/M	PCS NB					Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT	
1 ALLU SHEET .040 (18G) 5052-H32 (4 X 8) FEAL-040485052 1 X 4' X 8' HT# 1A366-25-1 AC00002959 - * RY * - 02/07/2017	18.02	32.00	PI2 \$CLB									

PAR E-MAIL LE 13 FEB. 2017

22-004109

170227

NOTE: ** CERTIFICATES WITH SHIPMENT **

浙江永杰铝业有限公司 Zhejiang Yongjie Aluminum Co., Ltd.

Jiangdong Industrial Area, Xiaoshan Economic and Technology Development Zone, Hangzhou, 311222, China

MILL TEST

To: EMPIRE RESOURCES, INC.
2115 LINWOOD AVENUE, FORT LEE, NEW JERSEY 07024, USA

TEL: 201.944.2200 X 123/ FAX: 201.944.2226

SHIPPING MARKS: N/M

Invoice No.: YJ150817-4
Date: AUG. 17, 2016

浙江永杰铝业有限公司
ZHEJIANG YONGJIE ALUMINUM CO., LTD.

Packaging No.	P O No.	Heat Number	Alloy/ Temper	Specification	Actual Thickness	N.W. (MT)	G.W. (MT)	CHEMICAL COMPOSITION, %										MECHANICAL PROPERTIES		
								Si	Fe	Cu	Mn	Mg	Ni	Zn	Ti	Cr	Al	T.S. (KSI)	Yield (KSI)	Elongation (%)
205-7	R151652	016060864-1	AA5052-H32	0.050"48"120"	0.050	1.893	1.954	0.110	0.210	0.020	0.010	2.360	-	-	0.013	0.170	97.10	32.9	26.7	7.5
205-8	R151525	016070433-3	AA5052-H32	0.500"48"120"	0.494	1.874	1.936	0.120	0.240	0.010	0.010	2.390	-	-	0.012	0.180	97.03	31.9	25.4	22.0
205-9	R151654	016070385-2	AA5052-H32	0.125"48"120"	0.125	1.952	2.016	0.090	0.240	0.010	0.010	2.460	-	-	0.012	0.180	96.99	32.9	26.5	9.0
205-10	R151629	016070631-2	AA3003-H14	0.063"48"120"	0.063	2.028	2.088	0.160	0.510	0.080	1.000	0.010	-	-	0.015	-	98.22	21.2	19.6	8.0
205-11	R151629	016070631-4	AA3003-H14	0.063"48"120"	0.063	2.007	2.068	0.160	0.510	0.080	1.000	0.010	-	-	0.015	-	98.22	21.2	19.6	8.0
206-1	R151649	016071215-2	AA5052-H32	0.250"48"120"	0.249	4.304	4.342	0.080	0.200	0.010	0.010	2.370	-	-	0.010	0.180	97.14	34.1	26.1	15.0
206-2	R151649	016071215-1	AA5052-H32	0.250"48"120"	0.249	4.400	4.436	0.080	0.200	0.010	0.010	2.370	-	-	0.010	0.180	97.14	34.1	26.1	15.0
206-3	R151661	016071092-1	AA5052-H32	0.250"48"120"	0.249	4.418	4.452	0.080	0.240	0.010	0.010	2.380	-	-	0.010	0.160	97.11	32.8	24.7	14.0
206-4	R151661	016071095-1	AA5052-H32	0.250"48"120"	0.250	4.420	4.458	0.080	0.240	0.010	0.010	2.380	-	-	0.010	0.160	97.11	32.5	24.6	14.0
206-5	R151629	016070551-4	AA3003-H14	0.080"48"120"	0.080	2.000	2.062	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.6	20.4	8.5
206-6	R151629	016070624-1	AA3003-H14	0.080"48"120"	0.080	1.986	2.062	0.180	0.530	0.090	1.050	0.010	-	-	0.015	-	98.12	20.6	18.6	12.0
206-7	R151629	016070551-2	AA3003-H14	0.080"48"120"	0.080	2.003	2.064	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.8	20.4	8.5
206-8	R151829	016070551-5	AA3003-H14	0.080"48"120"	0.080	2.001	2.064	0.340	0.440	0.120	1.280	0.050	-	-	0.014	-	97.75	21.8	20.4	8.5
207-1	R151525	1A366-2-5-2	AA5052-H32	0.040"48"120"	0.039	4.569	4.640	0.040	0.200	0.010	0.020	2.470	-	0.004	0.020	0.200	96.96	34.2	26.9	6.5
207-2	R151525	016061092-1	AA5052-H32	0.040"48"120"	0.039	4.291	4.356	0.110	0.220	0.010	0.010	2.400	-	-	0.011	0.170	97.06	33.5	26.0	7.0
207-3	R151525	1A366-2-5-1	AA5052-H32	0.040"48"120"	0.039	4.422	4.492	0.040	0.200	0.010	0.020	2.470	-	0.004	0.020	0.200	96.96	34.2	26.6	6.5
207-4	R151525	016061092-2	AA5052-H32	0.040"48"120"	0.039	4.305	4.374	0.110	0.220	0.010	0.010	2.400	-	-	0.011	0.170	97.06	33.5	25.0	7.0
207-5	R151525	016070562-3	AA3003-H14	0.080"48"144"	0.080	1.946	2.024	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.9	18.9	14.0
207-6	R151525	016070562-1	AA3003-H14	0.080"48"144"	0.080	1.945	2.026	0.320	0.470	0.110	1.320	0.010	-	-	0.015	-	97.75	20.9	18.9	14.0

MATERIAL CONFORMS TO ALLOY 5052-H32 ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/8B AND AMS-4016L AND MATERIAL IN ALLOY 3003, H14 /5052. H32CONFORMS TO ALUMINUM ASSOCIATION STANDARDS, ASTM B209-10, AMS-QQ-A-250/2 AND AMS 4008K, COUNTRY OF MELT AND MANUFACTURE IN CHINA.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1150524325.040
 DATE: 17-02-27

PO / BATCH NO.: PO 35183/M136897

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32 sq/Ft
 QUANTITY INSPECTED: 32 sq/Ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040
 THICKNESS RECEIVED: .033
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	QW A-250/4
CORRECT REF # TO LINK CERT	(Y) N	1A346-251
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>PD</u>	SIGNED OFF BY: _____
DATE: <u>17-02-27</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35183**

Purchase Order Date 2/2/2017

PO Print Date 2/2/2017

Page Number 1 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

EC-35183
FEB 02 2017

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.625	303 Round Bar 0.625"	2/7/2017 Yes 2/7/2017		12.00 f 1x.	\$3.22	\$38.64

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$38.64

2	M303R0.750	303 Round Bar 0.750	2/7/2017 Yes 2/7/2017		48.00 f 4x.	\$2.99	\$143.52
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$143.52

PO Instructions: QUOTATION SOU00141189

Note:

2/2/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35183

Purchase Order Date 2/2/2017

PO Print Date 2/2/2017

Page Number 2 of 5

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3 M304R0.375 304 ROUND BAR 0.375 2/7/2017
Yes
2/7/2017

36.00 1.03 \$37.22
f

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$37.22

4 M304S16GA 304/316 Sheet .063 2/7/2017
Yes
2/7/2017

64.00 6.51 \$416.56
sf

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$416.56

PO Instructions: QUOTATION SOU00141189

Note:

2/2/2017

SP 17-028



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 2/2/2017

PO Print Date 2/2/2017

Page Number 3 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

5	M304S18GA	304/316 .050 Sheet	2/7/2017 Yes 2/7/2017	64.00 sf	\$5.25	\$335.94
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PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$335.94

6	M5052H32S.040	5052-H32 .040 Sheet	2/7/2017 Yes 2/7/2017	32.00 sf	\$2.42	\$77.47
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MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total: \$77.47

7	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	2/7/2017 Yes 2/7/2017	20.00 f	\$1.12	\$22.41
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MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SP17-02-8

PO Instructions: QUOTATION SOU00141189

Note:

2/2/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 4 of 5

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935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

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FCA - (Free Carrier)

7	M6061T6B0.375X01.000 ✓	6061T6 BAR .375 x 1.00 ✓	2/7/2017 Yes 2/7/2017	20.00	B/O	\$1.12	\$22.41
<p>MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221</p>							

Line Total: \$22.41

8	M6061T6S.063 ✓	6061-T6 .063 Sheet ✓	2/7/2017 Yes 2/7/2017	64.00 ✓ sf	2 x.	\$3.11	\$198.94
<p>MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209</p>							

Line Total: \$198.94

9	M6061T6S.040 ✓	6061-T6 .040 Sheet ✓	2/7/2017 Yes 2/7/2017	64.00 ✓ sf		\$3.05	\$195.28
<p>MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209</p>							

PO Instructions: QUOTATION SOU00141189

Note:

SP17-02-8

2/2/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 5 of 5

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Buyer

Chantal Lavoie

Customer POID

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Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

10 71401-45

procurement quality clauses

2/7/2017

No

2/7/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total:

\$195.28

Line Total:

\$0.00

PO Total:

\$1,465.98

PO Instructions: QUOTATION SOU00141189

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 2/2/2017